



HELMITIN
QUALITY ADHESIVE SOLUTIONS

SOLVENT 671

POLYURETHANE ADHESIVE CLEANER

Product Description

A medium to fast drying, flammable solvent well suited for the reactivation or removal of HELMIPLAST polyurethane adhesives from glued surfaces.

Benefits

- ✓ Aggressive – quickly dissolves polyurethane adhesive residues
- ✓ Medium-Fast drying – slower drying allows deeper penetration into hardened adhesive residues
- ✓ Contaminant free – leaves no oily residue when dry

Suggested Uses

- Reactivation of pre-applied polyurethane adhesive surfaces prior to bonding.
- Removal of HELMIPLAST polyurethane adhesive residues from finished parts.
- Removal of oversprayed flammable and non-flammable Helmitin contact adhesive residues.
- Cleaning polyurethane adhesive application equipment and flushing adhesive supply lines.
- Detaching incorrectly positioned parts.

Application

- **Do Not** use this, or any other product, to thin HELMITIN adhesives.
- To remove adhesive residue – Wipe with a cloth that is wet with solvent, but not dripping.
- **Do Not** flood surfaces with solvent as it will work into the seams, soften the adhesive and cause delamination. Keep the solvent exposure to edges and seams to a minimum to avoid this.
- Clean equipment immediately after use. Flush spray lines and spray guns until the discharged solvent runs clear. Brushes and rollers may be left to soak.
- To detach improperly positioned parts apply SOLVENT 671 directly to the glue-line. Keep the glue-line wet with solvent as the parts are gently pulled apart.

Physical Properties

Base:	Methyl Ethyl Ketone
Solids Content:	0% (100% volatile)
Viscosity:	< 1 cP
Specific Gravity:	0.80
Weight/Gal:	6.7 lb
Color:	Clear
VHAP:	0% (wt/wt)
VOC:	805 g/L (6.72 lbs/gal); less water and exempt solvents

Handling & Storage

- 12 month shelf life from date of manufacture
- Rotate stock to use the oldest material first
- **Does Not Freeze**
- Store below 35°C/95°F
- Keep containers tightly closed
- Avoid exposure of containers to direct sunlight

Packaging

- 53 Gallon Drums, 5 Gallon Pails

Warranty

Because Seller has no control over methods of product application or conditions of use, its product is warranted only to be made of standard commercial grade materials and in conformance with Seller's published specifications, if any. Any recommendations for the use of the product are based on tests or experience believed to be reliable and are furnished without compensation, and Seller does not guarantee the applicability or the accuracy of this information or the suitability of its product in any given situation. Buyer must take its own tests to determine the suitability of Seller's product for Buyer's particular use and buyer assumes all risk and liability of use of Seller's product.