



HELMIBOND 6504

Safety Data Sheet

According To Federal Register / Vol. 77, No. 58 / Monday, March 26, 2012 / Rules And Regulations
Revision Date: 04/27/2021

Version: 1.1

SECTION 1: IDENTIFICATION

Product Identifier

Product Form: Mixture

Product Name: HELMIBOND 6504

Intended Use of the Product

Use of the Substance/Mixture: No use is specified.

Name, Address, and Telephone of the Responsible Party

Company

Helmitin Inc.
99 Shorncliffe Rd
Toronto, Ontario, M8Z 5K7
877.823.2624

11110 Airport Road
Olive Branch, MS 38654
Phone: 877.823.2624
www.helmitin.com

Emergency Telephone Number

Emergency Number : CANUTEC 613-996-6666 / CHEMTREC 1-800-424-9300

SECTION 2: HAZARDS IDENTIFICATION

Classification of the Substance or Mixture

Classification (GHS-US)

Aquatic Acute 2 H401

Aquatic Chronic 3 H412

Full text of H-phrases: see section 16

Label Elements

GHS-US Labeling

Hazard Statements (GHS-US) : H401 - Toxic to aquatic life.
H412 - Harmful to aquatic life with long lasting effects.

Precautionary Statements (GHS-US) : P273 - Avoid release to the environment.

Other Hazards

Exposure may aggravate those with pre-existing eye, skin, or respiratory conditions. If heated to the point of fume generation, zinc fumes may cause metal fume fever. Otherwise, zinc is non-toxic.

Unknown Acute Toxicity (GHS-US) Not available

SECTION 3: COMPOSITION/INFORMATION ON INGREDIENTS

Mixture

Name	Product Identifier	% (w/w)
Resin acids and rosin acids, esters with pentaerythritol	(CAS No) 8050-26-8	3 - 7
Resin acids and Rosin acids, sodium salts	(CAS No) 61790-51-0	3 - 7
Zinc oxide*	(CAS No) 1314-13-2	1 - 5

*This product contains a material that may be hazardous when present as an airborne dust. Since this product is in a liquid form, the material is not able to become airborne and cannot be inhaled. Thus, the hazards usually associated with this material are not applicable to this product.

SECTION 4: DESCRIPTION OF FIRST AID MEASURES

General: Never give anything by mouth to an unconscious person. If you feel unwell, seek medical advice (show the label if possible).

Inhalation: Remove to fresh air and keep at rest in a position comfortable for breathing. Obtain medical attention if breathing difficulty persists.

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Skin Contact: Remove contaminated clothing. Rinse affected area with water for at least 5 minutes. Wash contaminated clothing before reuse. Obtain medical attention if irritation persists.

Eye Contact: Rinse cautiously with water for at least 5 minutes. Remove contact lenses, if present and easy to do. Continue rinsing. Obtain medical attention if redness, pain, or irritation occurs.

Ingestion: Do NOT induce vomiting. Rinse mouth. Immediately call a POISON CENTER or doctor/physician.

Most Important Symptoms and Effects Both Acute and Delayed

General: None expected under normal conditions of use.

Inhalation: Prolonged exposure to liquid may cause a mild irritation.

Skin Contact: Prolonged exposure may cause skin irritation.

Eye Contact: Repeated or prolonged contact will cause mechanical irritation.

Ingestion: Ingestion is likely to be harmful or have adverse effects.

Chronic Symptoms: None expected under normal conditions of use.

Indication of Any Immediate Medical Attention and Special Treatment Needed

If you feel unwell, seek medical advice (show the label where possible).

SECTION 5: FIRE-FIGHTING MEASURES

Extinguishing Media

Suitable Extinguishing Media: Use extinguishing media appropriate for surrounding fire.

Unsuitable Extinguishing Media: Do not use a heavy water stream. Use of heavy stream of water may spread fire.

Special Hazards Arising From the Substance or Mixture

Fire Hazard: Not considered flammable but may burn at high temperatures.

Explosion Hazard: Product is not explosive.

Reactivity: Hazardous reactions will not occur under normal conditions.

Advice for Firefighters

Precautionary Measures Fire: Exercise caution when fighting any chemical fire.

Firefighting Instructions: Use water spray or fog for cooling exposed containers.

Protection During Firefighting: Do not enter fire area without proper protective equipment, including respiratory protection.

Hazardous Combustion Products: Carbon oxides (CO, CO₂). Oxides of zinc.

Reference to Other Sections

Refer to section 9 for flammability properties.

SECTION 6: ACCIDENTAL RELEASE MEASURES

Personal Precautions, Protective Equipment and Emergency Procedures

General Measures: Avoid all contact with skin, eyes, or clothing. Avoid breathing (vapor, mist, spray).

For Non-Emergency Personnel

Protective Equipment: Use appropriate personal protection equipment (PPE).

Emergency Procedures: Evacuate unnecessary personnel.

For Emergency Personnel

Protective Equipment: Equip cleanup crew with proper protection.

Emergency Procedures: Stop leak if safe to do so. Ventilate area.

Environmental Precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters.

Methods and Material for Containment and Cleaning Up

For Containment: Contain any spills with dikes or absorbents to prevent migration and entry into sewers or streams.

Methods for Cleaning Up: Clean up spills immediately and dispose of waste safely. Spills should be contained with mechanical barriers. Transfer spilled material to a suitable container for disposal. Contact competent authorities after a spill.

Reference to Other Sections

See Heading 8. Exposure controls and personal protection. For further information refer to section 13.

SECTION 7: HANDLING AND STORAGE

Precautions for Safe Handling

Hygiene Measures: Handle in accordance with good industrial hygiene and safety procedures. Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work.

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Conditions for Safe Storage, Including Any Incompatibilities

Technical Measures: Comply with applicable regulations.

Storage Conditions: Store in a dry, cool and well-ventilated place. Keep container closed when not in use. Keep/Store away from direct sunlight, extremely high or low temperatures and incompatible materials.

Incompatible Materials: Strong acids. Strong bases. Strong oxidizers.

Specific End Use(s)

No use is specified.

SECTION 8: EXPOSURE CONTROLS/PERSONAL PROTECTION

Control Parameters

For substances listed in section 3 that are not listed here, there are no established Exposure limits from the manufacturer, supplier, importer, or the appropriate advisory agency including: ACGIH (TLV), NIOSH (REL), OSHA (PEL), Canadian provincial governments, or the Mexican government

Zinc oxide (1314-13-2)		
USA ACGIH	ACGIH TWA (mg/m ³)	2 mg/m ³ (respirable fraction)
USA ACGIH	ACGIH STEL (mg/m ³)	10 mg/m ³ (respirable fraction)
USA OSHA	OSHA PEL (TWA) (mg/m ³)	5 mg/m ³ (fume) 15 mg/m ³ (total dust) 5 mg/m ³ (respirable fraction)
USA NIOSH	NIOSH REL (TWA) (mg/m ³)	5 mg/m ³ (dust and fume)
USA NIOSH	NIOSH REL (STEL) (mg/m ³)	10 mg/m ³ (fume)
USA NIOSH	NIOSH REL (ceiling) (mg/m ³)	15 mg/m ³ (dust)
USA IDLH	US IDLH (mg/m ³)	500 mg/m ³
Alberta	OEL STEL (mg/m ³)	10 mg/m ³ (respirable)
Alberta	OEL TWA (mg/m ³)	2 mg/m ³ (respirable)
British Columbia	OEL STEL (mg/m ³)	10 mg/m ³ (respirable)
British Columbia	OEL TWA (mg/m ³)	2 mg/m ³ (respirable)
Manitoba	OEL STEL (mg/m ³)	10 mg/m ³ (respirable fraction)
Manitoba	OEL TWA (mg/m ³)	2 mg/m ³ (respirable fraction)
New Brunswick	OEL STEL (mg/m ³)	10 mg/m ³ (fume)
New Brunswick	OEL TWA (mg/m ³)	10 mg/m ³ (particulate matter containing no Asbestos and <1% Crystalline silica, dust) 5 mg/m ³ (fume)
Newfoundland & Labrador	OEL STEL (mg/m ³)	10 mg/m ³ (respirable fraction)
Newfoundland & Labrador	OEL TWA (mg/m ³)	2 mg/m ³ (respirable fraction)
Nova Scotia	OEL STEL (mg/m ³)	10 mg/m ³ (respirable fraction)
Nova Scotia	OEL TWA (mg/m ³)	2 mg/m ³ (respirable fraction)
Nunavut	OEL STEL (mg/m ³)	10 mg/m ³ (fume)
Nunavut	OEL TWA (mg/m ³)	5 mg/m ³ (fume) 5 mg/m ³ (dust, respirable mass) 10 mg/m ³ (total mass-dust)
Northwest Territories	OEL STEL (mg/m ³)	10 mg/m ³ (fume)
Northwest Territories	OEL TWA (mg/m ³)	5 mg/m ³ (fume) 5 mg/m ³ (dust, respirable mass) 10 mg/m ³ (total mass-dust)
Ontario	OEL STEL (mg/m ³)	10 mg/m ³ (respirable)
Ontario	OEL TWA (mg/m ³)	2 mg/m ³ (respirable)
Prince Edward Island	OEL STEL (mg/m ³)	10 mg/m ³ (respirable fraction)
Prince Edward Island	OEL TWA (mg/m ³)	2 mg/m ³ (respirable fraction)
Québec	VECD (mg/m ³)	10 mg/m ³ (fume)
Québec	VEMP (mg/m ³)	10 mg/m ³ (containing no Asbestos and <1% Crystalline silica-total dust) 5 mg/m ³ (fume)

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Saskatchewan	OEL STEL (mg/m ³)	10 mg/m ³ (dust and fume, respirable fraction)
Saskatchewan	OEL TWA (mg/m ³)	2 mg/m ³ (dust and fume, respirable fraction)
Yukon	OEL STEL (mg/m ³)	10 mg/m ³ (fume)
Yukon	OEL TWA (mg/m ³)	5 mg/m ³ (fume) 30 mppcf (dust) 10 mg/m ³ (dust)

Exposure Controls

Appropriate Engineering Controls: Ensure adequate ventilation, especially in confined areas. Emergency eye wash fountains and safety showers should be available in the immediate vicinity of any potential exposure. Ensure all national/local regulations are observed.

Personal Protective Equipment: Protective goggles. Gloves. Protective clothing. Insufficient ventilation: wear respiratory protection.



Materials for Protective Clothing: Chemically resistant materials and fabrics.

Hand Protection: Wear chemically resistant protective gloves.

Eye Protection: Chemical safety goggles.

Skin and Body Protection: Wear suitable protective clothing.

Respiratory Protection: Use a NIOSH-approved respirator or self-contained breathing apparatus whenever exposure may exceed established Occupational Exposure Limits.

Environmental Exposure Controls: Do not allow the product to be released into the environment.

Consumer Exposure Controls: Do not eat, drink or smoke during use

SECTION 9: PHYSICAL AND CHEMICAL PROPERTIES

Information on Basic Physical and Chemical Properties

Physical State	: Liquid
Appearance	: Beige
Odor	: Mild
Odor Threshold	: Not available
pH	: 9 - 10
Evaporation Rate	: 1.0 [Ref Std: Water = 1.0]
Melting Point	: Not applicable
Freezing Point	: Product may be irreversibly damaged below 5 °C (41 °F)
Boiling Point	: 100 °C (212 °F) (aqueous phase)
Flash Point	: Not applicable
Auto-ignition Temperature	: Not applicable
Decomposition Temperature	: Not available
Flammability (solid, gas)	: Not available
Lower Flammable Limit	: Not applicable
Upper Flammable Limit	: Not applicable
Vapor Pressure	: 17.5mm Hg @ 20 °C (68 °F)
Relative Vapor Density at 20 °C	: Not available
Relative Density	: 1.2 g/mL
Specific Gravity	: 1.2
Solubility	: Moderately soluble in water
Partition Coefficient: N-Octanol/Water	: Not available
Viscosity	: 100,000 – 140,000 centipoise @ 25 °C (77 °F)
Solids Content	: 58 ± 2%
Explosion Data – Sensitivity to Mechanical Impact	: Not expected to present an explosion hazard due to mechanical impact.
Explosion Data – Sensitivity to Static Discharge	: Not expected to present an explosion hazard due to static discharge.

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VOC Content (SCAQMD Rule 1168) : <1 g/L
VHAP Content : 0.0 lbs/lb solids

SECTION 10: STABILITY AND REACTIVITY

Reactivity: Hazardous reactions will not occur under normal conditions.
Chemical Stability: Stable under recommended handling and storage conditions (see section 7).
Possibility of Hazardous Reactions: Hazardous polymerization will not occur.
Conditions to Avoid: Direct sunlight. Extremely high or low temperatures. Incompatible materials.
Incompatible Materials: Strong acids. Strong bases. Strong oxidizers.
Hazardous Decomposition Products: Carbon oxides (CO, CO₂). Oxides of zinc.

SECTION 11: TOXICOLOGICAL INFORMATION

Information on Toxicological Effects - Product

Acute Toxicity: Not classified
LD50 and LC50 Data: Not available
Skin Corrosion/Irritation: Not classified
pH: 9 - 10
Serious Eye Damage/Irritation: Not classified
pH: 9 - 10
Respiratory or Skin Sensitization: Not classified
Germ Cell Mutagenicity: Not classified
Teratogenicity: Not classified
Carcinogenicity: Not classified
Specific Target Organ Toxicity (Repeated Exposure): Not classified
Reproductive Toxicity: Not classified
Specific Target Organ Toxicity (Single Exposure): Not classified
Aspiration Hazard: Not classified
Symptoms/Injuries After Inhalation: Prolonged exposure to liquid may cause a mild irritation.
Symptoms/Injuries After Skin Contact: Prolonged exposure may cause skin irritation.
Symptoms/Injuries After Eye Contact: Repeated or prolonged contact will cause mechanical irritation.
Symptoms/Injuries After Ingestion: Ingestion is likely to be harmful or have adverse effects.
Chronic Symptoms: None expected under normal conditions of use.

Information on Toxicological Effects - Ingredient(s)

LD50 and LC50 Data:

Resin acids and Rosin acids, sodium salts (61790-51-0)	
LD50 Oral Rat	> 2000 mg/kg
Zinc oxide (1314-13-2)	
LD50 Oral Rat	> 5000 mg/kg
LD50 Dermal Rat	> 2000 mg/kg

SECTION 12: ECOLOGICAL INFORMATION

Toxicity

Ecology - General: Toxic to aquatic life. Harmful to aquatic life with long lasting effects.

Resin acids and Rosin acids, sodium salts (61790-51-0)	
LC50 Fish 1	5.0 - 10.0 mg/l (Exposure time: 96 h - Species: Brachydanio rerio [static])
EC50 Daphnia 1	76 mg/l (Exposure time: 48 h - Species: Daphnia magna)
Zinc oxide (1314-13-2)	
LC50 Fish 1	780 µg/l (Exposure time: 96 h - Species: Pimephales promelas)
EC50 Daphnia 1	0.122 mg/l
NOEC chronic fish	0.026 mg/l (Species: Jordanella floridae)

Persistence and Degradability Not available

Bioaccumulative Potential

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Resin acids and Rosin acids, sodium salts (61790-51-0)

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Mobility in Soil Not available

Other Adverse Effects

Other Information: Avoid release to the environment.

SECTION 13: DISPOSAL CONSIDERATIONS

Waste Disposal Recommendations: Dispose of waste material in accordance with all local, regional, national, provincial, territorial and international regulations.

Ecology – Waste Materials: Avoid release to the environment.

SECTION 14: TRANSPORT INFORMATION

In Accordance with DOT Not regulated for transport

In Accordance with IMDG Not regulated for transport

In Accordance with IATA Not regulated for transport

In Accordance with TDG Not regulated for transport

SECTION 15: REGULATORY INFORMATION

US Federal Regulations

Resin acids and Rosin acids, sodium salts (61790-51-0)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Resin acids and rosin acids, esters with pentaerythritol (8050-26-8)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

Zinc oxide (1314-13-2)

Listed on the United States TSCA (Toxic Substances Control Act) inventory

US State Regulations

Proposition 65 –  **WARNING:** Cancer and Reproductive Harm - www.P65Warnings.ca.gov.

Zinc oxide (1314-13-2)

U.S. - Massachusetts - Right To Know List

U.S. - New Jersey - Right to Know Hazardous Substance List
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U.S. - Pennsylvania - RTK (Right to Know) - Environmental Hazard List

U.S. - Pennsylvania - RTK (Right to Know) List
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Canadian Regulations

Resin acids and Rosin acids, sodium salts (61790-51-0)

Listed on the Canadian DSL (Domestic Substances List)

Resin acids and rosin acids, esters with pentaerythritol (8050-26-8)

Listed on the Canadian DSL (Domestic Substances List)

Zinc oxide (1314-13-2)

Listed on the Canadian DSL (Domestic Substances List)

Listed on the Canadian IDL (Ingredient Disclosure List)

IDL Concentration 1 %

This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the SDS contains all of the information required by CPR.

SECTION 16: OTHER INFORMATION, INCLUDING DATE OF PREPARATION OR LAST REVISION

Revision Date : 04/27/2021

Other Information : This document has been prepared in accordance with the SDS requirements of the OSHA Hazard Communication Standard 29 CFR 1910.1200.

GHS Full Text Phrases:

H401	Toxic to aquatic life
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H412	Harmful to aquatic life with long lasting effects
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This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

North America GHS US 2012 & WHMIS 2015